

APR 25 2018 *L13*

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-015
Job Sheet 175995



Part No: D350-616-015

Job Qty: 1 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/13/18	4/13/18	0.00	0.00	Start Up Stores/Pkg-2		APR 25 2018
110	Packaging	1 pcs	4/13/18	4/13/18	0.00	0.00	Packaging1-3		APR 25 2018
120	QC	1 pcs	4/13/18	4/13/18	0.00	0.00	QC4		<i>Smb</i>
125	DC	1 pcs	4/13/18	4/13/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-1		<i>Smb</i>
140	QC21-FG	1 Ea	4/13/18	4/13/18	0.00	0.00	QC21		<i>fs033</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	1 Ea (1 ea)	90-Start up Operation	<i>5027006</i>
D2348	Wearplate (Key Way) <i>X15061057</i>	4 Ea (4 ea)	90-Start up Operation	<i>5031560X3</i>
D2353	Stiffener	1 Ea (1 ea)	90-Start up Operation	<i>50355001</i>
D2364	Deck Plate Fwd	1 Ea (1 ea)	90-Start up Operation	<i>5034035</i>
D2365	Wearplate Pip Pin	2 Ea (2 ea)	90-Start up Operation	<i>5032191</i>
D2369-1	Locator Plate	1 Ea (1 ea)	90-Start up Operation	<i>5032915</i>
D2369-3	Locator Plate	1 Ea (1 ea)	90-Start up Operation	<i>5037299</i>
D4780-041	Fwd Cover Mounting Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	<i>5054073</i>
D5387-041	Aft Cover Mounting Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	<i>5055954</i>
D5388-1	Stub Cover	1 Ea (1 ea)	90-Start up Operation	<i>5055972</i>
MS20426AD4-5	Rivet	25 Ea (25 ea)	90-Start up Operation	<i>F4133151</i>
MS20426AD4-6	Rivet	25 Ea (25 ea)	90-Start up Operation	<i>F4138621</i>
MS20426AD5-7	Rivet	6 Ea (6 ea)	90-Start up Operation	<i>F153848</i>
MS20426AD5-8	Rivet	6 Ea (6 ea)	90-Start up Operation	<i>F4136199-40</i>
MS20601-AD4W2	Rivet	15 Ea (15 ea)	90-Start up Operation	<i>5055554</i>
MS20601-AD4W3	Rivet	30 Ea (30 ea)	90-Start up Operation	<i>5016529</i>
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	<i>5038169</i>
MS24693-C273	Screw	6 Ea (6 ea)	90-Start up Operation	<i>5039408</i>
MS24693-C48	Screw	22 Ea (22 ea)	90-Start up Operation	<i>5036484</i>
MS35207-263	Screw	8 Ea (8 ea)	90-Start up Operation	<i>5016507</i>
NAS1149D0363J	Washer	13 Ea (13 ea)	90-Start up Operation	<i>5015269</i>



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CANADA
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Container No: S065320



Part: D350-616-015

Job No: 175995

Serial No/Batch: S065320

Revision:
Inspector:

Date: 04/25/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2344	1	16	0
	D2348	4	3	0
	D2353	1	21	0
	D2364	1	8	0
	D2365	2	3	0
	D2369-1	1	5	0
	D2369-3	1	6	0
	D4780-041	1	4	0
	D5387-041	1	7	0
	D5388-1	1	9	0
	MS20426AD4-5	25	340	0
	MS20426AD4-6	25	792	0
	MS20426AD5-7	6	1,201	0
	MS20426AD5-8	6	579	0
	MS20601-AD4W2	15	215	0
	MS20601-AD4W3	30	249	0
	MS21042L3	6	2,448	0
	MS24693-C273	6	176	0
	MS24693-C48	22	481	0
	MS35207-263	8	147	0
	NAS1149D0363J	13	2,782	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002509	S060905	D2344	Deck Plate Aft	S027006	ST225A	1
002509	S031560	D2348	Wearplate (Key Way)	S035309	ST040	3
002509	S065317	D2348	Wearplate (Key Way)	s061051	ST006	1
002509	S060903	D2353	Stiffener	S055001	ST225A	1
002509	S060902	D2364	Deck Plate Fwd	S034035	ST225A	1
002509	S060900	D2369-1	Locator Plate	S032915	ST225B	1
002509	S060899	D2369-3	Locator Plate	S034299	ST225B	1
002509	S060898	D4780-041	Fwd Cover Mounting Bracket Assembly	S054073	ST115	1
002509	S064211	D5387-041	Aft Cover Mounting Bracket Assembly	S055954	ST160	1
002509	S060897	D5388-1	Stub Cover	S055422	ST224B	1
002509	S060896	MS20426AD4-5	Rivet	FM133751-1	ST311	25
002509	S060895	MS20426AD4-6	Rivet	FM138621	ST311	25
002509	S060894	MS20426AD5-7	Rivet	F153848	ST311	6
002509	S060893	MS20426AD5-8	Rivet	FM136199-40	ST311	6
002509	S060891	MS20601-AD4W2	Rivet	S057537	ST308	15
002509	S060890	MS20601-AD4W3	Rivet	S016824	LG001	30
002509	S060889	MS21042L3	Nut	S038764	ST303	6
002509	S060888	MS24693-C273	Screw	S034408	ST287	6
002509	S060887	MS24693-C48	Screw	S036484	ST287	22
002509	S060886	MS35207-263	Screw	S016507	ST270	8
002509	S060882	NAS1149D0363J	Washer	S015269	ST263	13

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 3:46 PM dart.quirion.sonia

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Description: DECK PLATE[illegible]